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Chapter 13 Layout and Fabrication of Sheet Metal and Fiberglass Duct Topics ... This chapter introduces you to basic sheet metal and fiberglass ductwork fabrication. ... Layout tools are used for drawing fabrication jobs on metal. Some of the more common layout tools are scribe, flat steel square, combination square, protractor, prick punch, ...

Chapter 13 Layout and Fabrication of Sheet Metal and

IC Professional Training . 2.1.6 Sheet Metal Cutting without Shearing . 2.1.6.1 Laser beam cutting Laser cutting uses a high powered laser to cut through sheet metal. A series of mirrors and lenses direct and focus a highenergy beam of light onto the surface - Sheet Metal Fabrication IC Professional Training .

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Fabrication and Welding - Yola

278 Fabrication and Welding Engineering 7.1 Sheet and plate metalwork (introduction) Sheet metalwork is the manipulation of sheet metal of 3.5 mm in thickness, or less,

Sheet and plate metalwork - Knucklebuster

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Air Bend Force Chart .A section of the metal inside a bend which is not bent.One of the three types of bending for sheet metal where the radius of the punch tip is pushed into the sheet metal. Cross Break .The process of bending a 4 sided sheet metal box. but rather forced into the bend in order to stiffen the piece. plasmas or punch presses ...

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As sheet metal parts are flattened (or formed if you start with a flat state), Pro/SHEETMETAL utilizes a " Y factor " to allow for the fact that metal is elastic and stretches as it bends. You can substitute a Bend Table for the Y factor if you so desire.

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